

## Digital expansion modules / Power supply for expansion modules / Thumbwheel switch input module

### Digital expansion modules



Specification Model number	Digital input	Digital output				Wiring mechanism	Dimension
	24VDC	Transistor (5 ~ 30VDC)		Relay	Thyristor		
	Low speed 4.7mS	Low speed 200Hz		AC/DC (2A)	AC (1A)		
		(0.5A)	High density (0.1A)				
FBs-8EA				4 points		7.62 mm pitch terminal block	Figure 4
FBs-8EAT ◇	4 points	4 points					
FBs-8EAS					4 points		
FBs-8EX	8 points						
FBs-8EY				8 points			
FBs-8EYT ◇		8 points					
FBs-8EYS					8 points		
FBs-16EA				8 points			
FBs-16EAT ◇	8 points	8 points					
FBs-16EAS					8 points		
FBs-20EX	20 points					30 pins header with latch	Figure 4
FBs-16EY				16 points			
FBs-16EYT ◇		16 points				7.62 mm pitch terminal block	Figure 1
FBs-16EYS					16 points		
FBs-24EX	24 points						
FBs-24EYT			24 points				
FBs-24EA				10 points			
FBs-24EAT ◇	14 points	10 points					
FBs-24EAS					10 points		
FBs-40EA				16 points			
FBs-40EAT ◇	24 points	16 points					
FBs-40EAS					16 points		
FBs-60EA				24 points		7.62 mm pitch terminal block	Figure 1
FBs-60EAT ◇	36 points	24 points					
FBs-60EAS					24 points		

◇ : Transistor output type: Blank—SINK output (NPN), J—SRCE output (PNP)

### Power supply for expansion modules

(7.62 mm terminal block)



Specification Model number	Power input	Residual capacity of output power			Dimension
		5VDC (Logic circuit)	24VDC (Input circuit)	24VDC (Output circuit)	
FBs-EPOW	100 ~ 240VAC -15%/+10%, 21W	400mA	250mA	250mA	Figure 4
FBs-EPOW-D	24VDC -15%/+20%, 12W	400mA	400mA*	250mA	

\* Directly from input power, but limited by specifications of circuit and fuses, with capacity of 400mA

### Thumbwheel switch input module

(30 pins header with latch)



FBs-32DGI

Specification Model number	Input method	Occupied IR number	Refresh time for input	Dimension
FBs-32DGI	16-bit (4 digits) x 8 multiplexing input scan	8 words (32 digits/128 individual points)	10mS max. (IO ASIC)	Figure 4

## 7/16-segment LED display modules / Analog input (AI) module / Analog output (AO) modules / Analog input/output (AI/O) module

### 7/16-segment LED display modules

(16 pins box header)



FBs-7SG1



FBs-7SG2

Module number		FB-7SG1	FB-7SG2	
Specification	Display mode	4 bits to represent a character. It can display 16 kinds of pre-decoded character including 0 ~ 9, -, H, E, c, t and all blank		
	Decoding display	Each segment controlled by 1 individual bit		
Specification	Non-decoding display	Each segment controlled by 1 individual bit		
	Display number of character or points of LED	8 (4*) characters or 64 points individual LED	16 (8*) characters or 128 points individual LED	
Refresh time for display		10mS max. (IO ASIC)		
LED driving specification	Driving current	40mA /segment		
	Display method	1 ~ 8 characters multiplexing display		
	Driving voltage	Low voltage	5VDC (can be 10% up)	
		High voltage	7.5V, 10V, 12.5V selectable (can be 10% up)	
Fine tune of voltage drop	0.6V, 1.2V, 1.8V selectable			
Over voltage driving indication		Each channel has individual over voltage (O.V.) driving LED indication		
Wiring method		16 pins flat cable, 2.54mm header connector		
Isolation method		Photocouple isolation		
Power input		24VDC -15%/+20%, static consumption is 2VA max, dynamic current is increased according to display.		
Dimensions		Figure 4		

\* : For 16-segment alphanumeric character

### Analog input (AI) module

(7.62 mm terminal block)



FBs-6AD

Specification	Item	Voltage input	Current input
Number of input point		6 points / 12-bit	
Digital input value		-2048 ~ +2047 or 0 ~ 4095	
Input signal range	Bipolar	-10 ~ 10V or -5 ~ 5V	-20 ~ 20mA or 0 ~ 10mA
	Unipolar	0 ~ 10V or 0 ~ 5V	0 ~ 20mA or 0 ~ 10mA
Maximum resolution		1.22mV (5V/4096)	2.44mA (10mA/4096)
Accuracy		±1%	
Conversion time		Conversion once for each scan	
Maximum input signal		±15V	±30mA
Input impedance		63.2KΩ	250Ω
Isolation method		Transformer (Power) and photocouple (signal) isolation	
Power input		24VDC -15%/+20%, 2VA max.	
Dimensions		Figure 4	

### Analog output (AO) modules

(7.62 mm terminal block)



FBs-2DA



FBs-4DA

Module number		FBs-2DA	FBs-4DA
Specification	Number of output point	2 points / 14-bit	4 points / 14-bit
Specification	Digital output value	-8192 ~ +8191 or 0 ~ 16383	
Output signal range	Bipolar	Voltage : -10 ~ 10V or -5 ~ 5V , Current : -20 ~ 20mA or -10 ~ 10mA	
	Unipolar	Voltage : 0 ~ 10V or 0 ~ 5V , Current : 0 ~ 20mA or 0 ~ 10mA	
Maximum Resolution		Voltage : 0.3mV (5V/16384) , Current : 0.61mA (10mA/16384)	
Accuracy		±1%	
Conversion time		Conversion once for each scan	
Maximum allowable loading		Voltage : 500Ω ~ 1 MΩ : Current : 0Ω ~ 500Ω	
Isolation method		Transformer (Power) and photocouple (signal) isolation	
Power input		24VDC -15%/+20%, 2VA max	
Dimensions		Figure 4	

### Analog input/output (AI/O) module

(7.62 mm terminal block)



FBs-4A2D

Item	Specification
Number of input/output point	4 points AI / 12-bit + 2 points AO / 14-bit
Analog input specification	Same as FBs-6AD
Analog output specification	Same as FBs-2DA / 4DA
Dimensions	Figure 4

# Model Specifications



## Thermocouple modules / RTD modules / FB-DAP simple human-machine interfaces / RFID cards

### Thermocouple modules

(7.62mm terminal block)



FBs-TC2



FBs-TC6



FBs-TC16

Model number / Specification	FBs-TC2	FBs-TC6	FBs-TC16
Number of input points	2 points	2 points	2 points
Thermocouple type and temperature measurement range	J (-200~200°C) K (-190~1300°C) R (0~1800°C) S (0~1700°C)	E (-190~1000°C) T (-190~380°C) B (350~1800°C) N (-200~1000°C)	
Temperature compensation	Built-in cold junction compensation		
Resolution	0.1°C		
Temperature refresh time	2/4 seconds		
Overall Precision	± (1%+1°C)		
Isolation method	Transformer (power) and photocouple (signal) isolation (per-channel isolation)		
Power input	24VDC -15%/+20%, 2VA max.		
Dimensions	Figure 4		Figure 1

### RTD modules

(7.62mm terminal block)



FBs-RTD6



FBs-RTD16

Model number / Specification	FBs-RTD6	FBs-RTD16
Number of input points	6 points	16 points
RTD type and temperature measurement range	3-wire RTD sensor (JIS or DIN) Pt-100(-200°C~850°C) Pt-1000((-200°C~600°C)	
Resolution	0.1°C	
Temperature refresh time	2/4 seconds	
Overall Precision	± 1%	
Isolation method	Transformer (power) and photocouple (signal) isolation (no isolation between channels)	
Power input	24VDC -15%/+20%, 2VA max.	
Dimensions	Figure 4	Figure 1

### FB-DAP simple human-machine interfaces



FB-DAP-B(R)



FB-DAP-C(R)

Model number / Specification	FB-DAP-B(R)	FB-DAP-C(R)	
Display	16-character × 2, 5×7dot matrix LCD display, with LED backlighting		
Key pads	20 (4×5) membrane		
Power input	24V, 41mA (48mA)	5V, 100mA (120mA)	
Communication Interface	Electric	RS485	
	Mechanism	3 pins European detachable terminal block	RS232
	Number of linked station	Max. 16 stations	1
General features	Timer, counter, register, relay, access of contact in PLC		
Special features	Alarm, information display, user definable special quick keys		
Card reading feature	Available only in -BR/-CR models, with maximum distance of 12 ~ 18 cm		
Card writing feature	Read/Write-able CARD-2 card, specified models(-BW/-CW) only		
Dimensions	Figure 7		

### RFID cards



CARD-1

CARD-2

Model number / Specification	CARD-1	CARD-2
Memory	64-bit + CRC error detecting codes	
Working temperature	-25°C ~ 50°C (ISO 7810)	
Writing times	Read-only	At least 10000 times
Dimensions (mm)	86×54×1.3	
Weight (g)	12	

## Memory pack / Communication modules (CM) / Communication boards (CB)

### Memory pack



FBs-PACK

Item	Specification
Memory	1M bits FLASH ROM
Memory capacity	20K words program + 20K words data
Write protection	DIP switch ON/OFF protection

### Communication modules (CM)



FBs-CM22



FBs-CM55



FBs-CM25



FBs-CM25E



FBs-CM55E



FBs-CM25C



FBs-CM5R



FBs-CM5H

Model/Item	Specification	Dimension
FBs-CM22	2 RS232 ports (Port3+Port4) with TX, RX indicators	Figure 5
FBs-CM55	2 RS485 ports (Port3+Port4) with TX, RX indicators	
FBs-CM25	1 RS232 (Port3) + 1 RS485 (Port4) with TX, RX indicators	
FBs-CM25E	1 RS232 (Port3) + 1 RS485 (Port4) with Ethernet interface and RUN, LINK, TX, RX indicators	
FBs-CM55E	2 RS485 ports (Port3+Port4) with Ethernet interface and RUN, LINK, TX, RX indicators	
FBs-CM25C	General purpose optical isolation RS232↔RS485 converter, with RX indicators	Figure 4
FBs-CM5R	General purpose optical isolation RS485 repeater, with RX indicators	
FBs-CM5H	General purpose optical isolation four ports RS485 Hub, with ACT, COLLISION indicators	

RS232 Specification	Mechanism	DB-9F standard plug
	Electric	EIA RS232 standard specifications
RS485 Specification	Mechanism	3-pin European plug-able terminal block
	Electric	EIA RS485 standard specifications with built-in termination resistor
Ethernet Specification	Mechanism	4-pin European plug-able terminal block
	Electric	10BaseT, IEEE 802.3 standard

### Communication boards (CB)



FBs-CB2



FBs-CB22



FBs-CB5



FBs-CB55



FBs-CB25



FBs-CBE

Model/Item	Specification	
FBs-CB2	1 RS232 port (Port2), with TX, RX indicators	
FBs-CB22	2 RS232 ports (Port1+Port2), both with TX, RX indicators	
FBs-CB5	1 RS485 port (Port2), with TX, RX indicators	
FBs-CB55	2 RS485 ports (Port1+Port2), both with TX, RX indicators	
FBs-CB25	1 RS232 port (Port1) + 1 RS485 port (Port2), both with TX, RX indicators	
FBs-CBE	1 Ethernet 10BaseT interface with LINK, RX and TX indicators	
RS232 Specification	Mechanism	DB-9F standard plug
	Electric	EIA RS232 standard specifications
RS485 Specification	Mechanism	3-pin European plug-able terminal block
	Electric	EIA RS485 standard specifications with built-in termination resistor

### Other Accessories

Model	Description
<b>FBs-XTNR</b>	Converter box for extension of I/O expansion cables
<b>LED.56R</b>	.56" high-brightness, red color 7-segment LED display
<b>LED.8R</b>	.8" high-brightness, red color 7-segment LED display
<b>LED2.3R</b>	2.3" high-brightness, red color 7-segment LED display
<b>LED4.0R</b>	4.0" high-brightness, red color 7-segment LED display
<b>LEDAN.8R</b>	.8" high-brightness, red color 16-segment LED display
<b>LEDAN2.3R</b>	2.3" high-brightness, red color 16-segment LED display
<b>DB.56 (DB.56LEDR)</b>	.56" 7-segment 8 digits LED display PCB (DB.56LEDR with LED installed )
<b>DB.8 (DB.8LEDR)</b>	.8" 7-segment 8 digits LED display PCB (DB.8LEDR with LED installed )
<b>DB2.3 (DB2.3LEDR)</b>	2.3" 7-segment 8 digits LED display PCB (DB2.3LEDR with LED installed )
<b>DB4.0 (DB4.0LEDR)</b>	4.0" 7-segment 4 digits LED display PCB (DB4.0LEDR with LED installed )
<b>DBAN.8 (DBAN.8LEDR)</b>	.8" 16-segment 4 digits LED display PCB (DBAN.8LEDR with LED installed)
<b>DBAN2.3 (DBAN2.3LEDR)</b>	2.3" 16-segment 4 digits LED display PCB (DBAN2.3LEDR with LED installed)
<b>FBs-232P0-9F-150</b>	Dedicated communication cable for FBs main unit port0(RS232) to 9pin D-sub female connector, 150cm long
<b>FBs-232P0-9M-400</b>	Dedicated communication cable for FBs main unit port0(RS232) to 9pin D-sub male connector, 400cm long
<b>FBs-USBP0-180</b>	Communication cable for FBs main unit port0 (USB) (commercial USB A←→B cable), 180cm long
<b>HD30-22AWG-200</b>	22AWG I/O cable with 30pins socket, 200cm long (for FBs-24EX, 24EYT and 32DGI)



FBs-XTNR



LED.56R



LED.8R



LED2.3R



LED4.0R



LEDAN.8R



LEDAN2.3R



DB0.56LEDR



DB.8LEDR



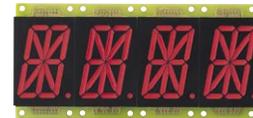
DB2.3LEDR



DB4.0LEDR



DBAN.8LEDR



DBAN2.3LEDR



FBs-232P0-9F-150



FBs-232P0-9M-400



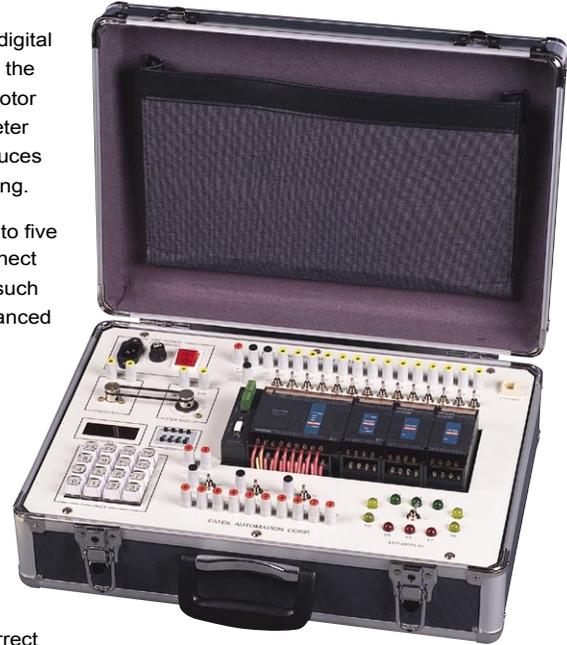
FBs-USBP0-180



HD30-22AWG-200

## ■ Features:

- It contains the basic items required by PLC digital I/O training, such as the FBs-24MCT highly functional main unit, the FBs-CM25E Ethernet module, digital input socket, simulated switches, and digital output socket. Also included in the same kit are advanced application peripherals like encoder and stepping motor (coupled with belt for transmission), seven segment display, 10 large-diameter (10mm) LED indicators, thumbwheel switches, and keyboard. It greatly reduces the time and manpower used in wiring and resource management of teaching.
- The built-in RS232, RS485 and the Ethernet three ports (can be expanded to five with communication boards) not only enable the teacher's computer to connect with the training kits of all students to conduct networking on-line teaching such as loading, monitoring, modifying, and storing, but also can be used in advanced course such as computer connection, intelligent ASCII peripherals as well.
- A special designed software "WinProladder teaching assistant" can let instructor download or upload ladder program to or from the PLC of the whole class or individual through computer. Instructor also can perform monitoring, instruction and modification, and collect and save student's homework periodically with "WinProladder teaching assistant", The teaching software is especially suitable for examination and contest and is the best choice for network teaching.
- PLC output is isolated by the relay with socket and fuse and then output to terminal. These isolations can prevent PLC from damaging caused by incorrect wiring and easy for repair and replacement.



FBs-TBOX

Item		Description	
<b>Case</b>		Aluminum suitcase. Dimension is 46x32x16cm. Top cover and box body can be separated.	
<b>Power supply</b>		100~240VAC / 2A fuse / power switch with indicator	
<b>PLC</b>		FBs-24MCT(transistor output)+FBs-CM25E(Ethernet communication module)	
<b>Programming tool</b>	<b>Programmer</b>	FP-07C handheld programming panel, can develop program, monitor (optional)	
	<b>Winproladder Programming Software</b>	Instructor site: Standard WinProladder with 'teaching assistant' utility Student site: Standard WinProladder	
<b>Communication interface</b>	<b>Built-in</b>	Port0	RS232, Mini-Din connector
		Port1 Port2	RS232 or RS485 selectable, directly mounted on FBs-24MCT main unit
	<b>Communication board(CB) (optional)</b>	Port3	RS232, standard DB-9F connector
		Port4	RS485, 3-pin European terminal block
		(Port4)	Ethernet 10BaseT, IEEE 802.3 standard. Use port4 to interface PLC main unit
<b>Input interface</b>		Banana terminal and simulation switch with automatic and manual reset functions	
<b>Output interface</b>		Banana terminal, 10 points. Transistor output(Y0~Y9). All outputs buffer with discrete relay before come to terminal. Y0 and Y1 also provide a direct output terminal for high-speed pulse output (HSPSO) application.	
<b>Expansion module (optional)</b>		Secured by DIN Rail, 12.5cm wide slot, can accommodate three 4cm thin modules or other modules with equivalent width	
<b>Application peripheral</b>	<b>Display module</b>	4 digits 7-segment display module · attached with BCD decoding circuit	
	<b>Thumbwheel switch</b>	4 digits BCD thumbwheel switch module	
	<b>Keyboard module</b>	4 x 4 matrix keyboard module (Wiring coordinate with convenient instruction)	
	<b>Encoder</b>	Power supply 24VDC · 200P/R · open collector · A/B phase	
	<b>Stepping motor</b>	CK/DIR control · 200P/R	
	<b>LED display</b>	10 of 10mmØ high-brightness LED (in red, yellow, and green), driven individually by Y0 to Y9	
<b>Number of linked stations</b>		Maximum 254 stations (1 station for instructor, 253 stations for student)	

### ■ FP-07C handheld programming panel

**Features:**

- Easy to use and portable, with program editing, copying, status monitoring and debugging functions, most suitable for field maintenance.
- Change working mode only by a single keystroke, without having tedious exit process from current working mode.
- Adopt super capacitor to keep program and data when power lose, convenient for loading data and register from multiple PLCs.



Item		Specification
Power consumption		5V/100mA
Keyboard		48 silicon rubber keys
Display		16x2 dot matrix LCD
Communication port		RS232 serial communication port
Data retention	Method	Kept by super capacitor
	Retention time	At least 7 days
Dimension		Figure 6

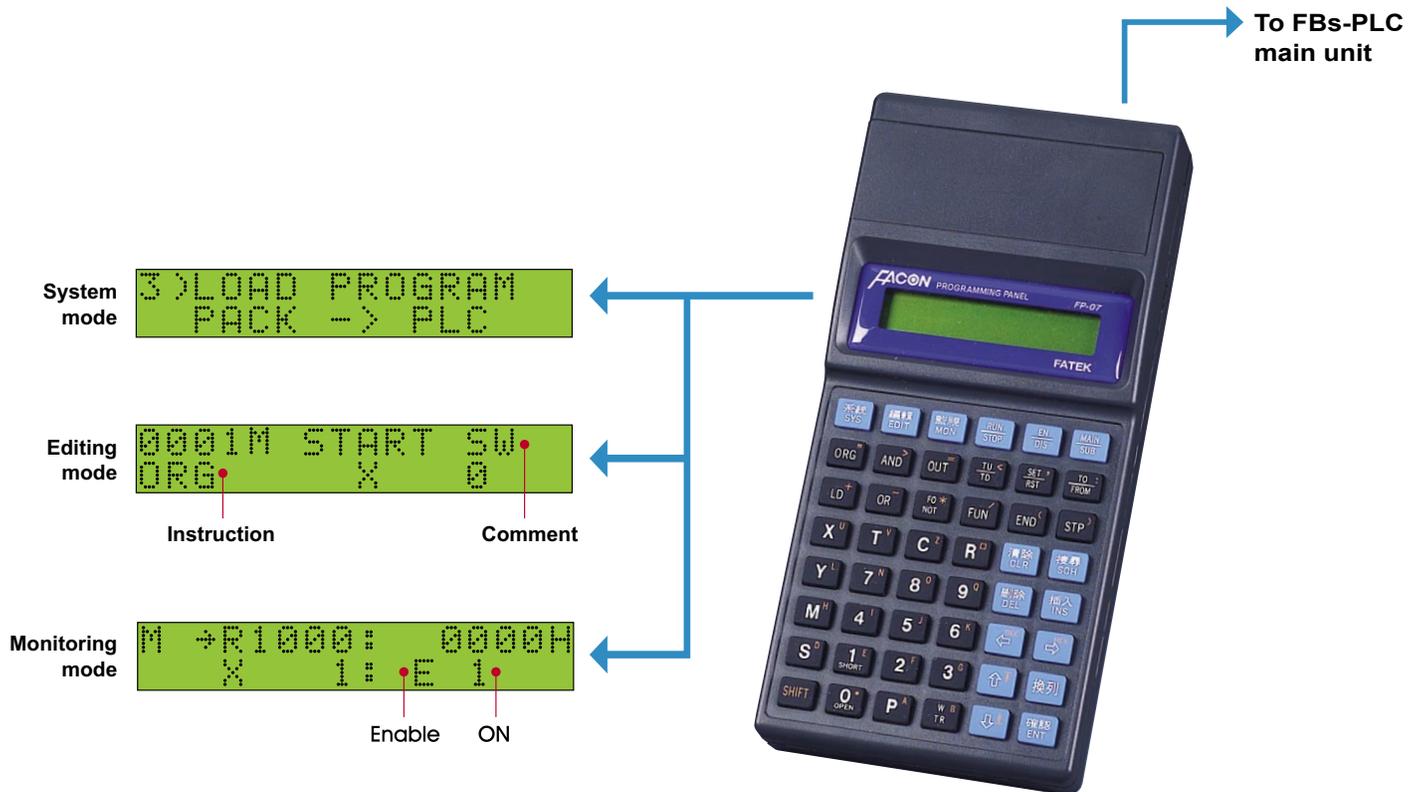
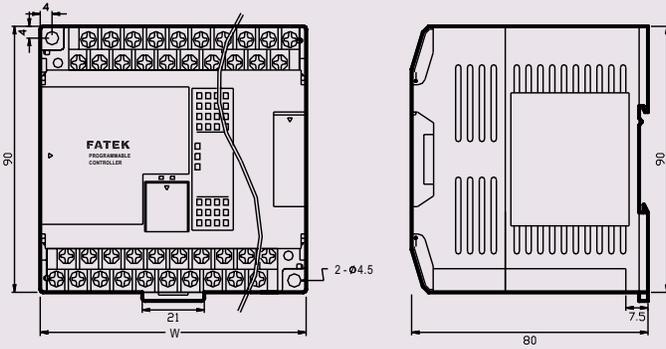


Figure 1



W	Module
90mm	FBs-20M△,FBs-24M△,FBs-24EA(P) FBs-TC16,FBs-RTD16
130mm	FBs-32M△,FBs-40M△,FBs-40EA(P)
175mm	FBs-60M△,FBs-60EA(P)

Figure 2

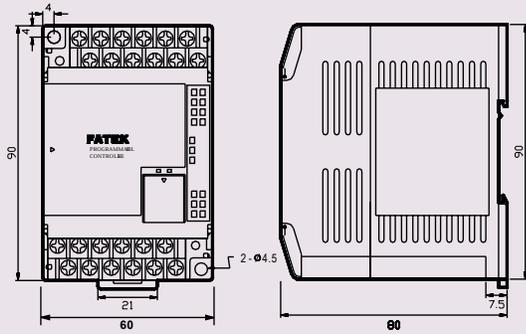


Figure 3

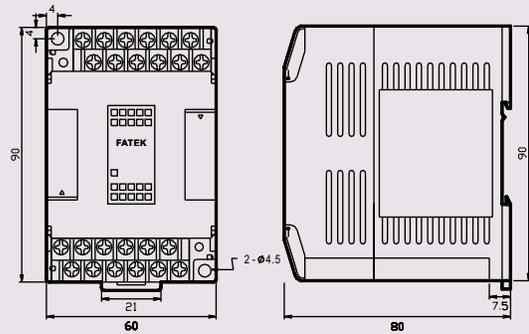


Figure 4

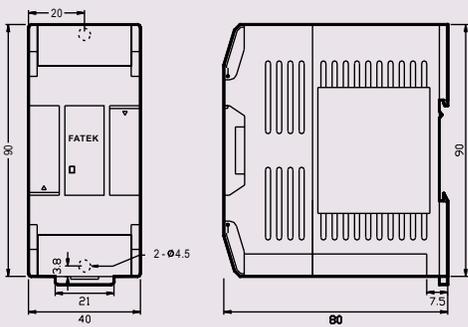


Figure 5

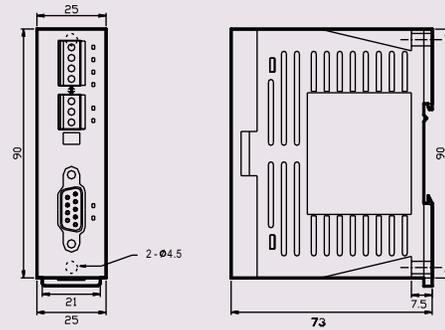


Figure 6

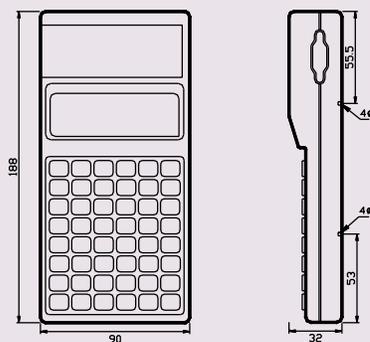


Figure 7

