The Drive & Control Company



VFC 5610 High Performance Machinery Drive



VFC 5610 - accurate and dynamic performance

The VFC 5610 is a high performance vector control drive, especially developed to meet the requirements of emerging markets.

It's modularity makes it adaptable to specific customer's needs, extra robust design helps it to withstand harsh environments and regional production ensures shortest delivery times.

High control accuracy in combination with a highly dynamic response makes it suitable for a broad range of industries. From metal processing, food and packaging machines, printing and paper production to air compressors and plastic extrusion.



Designed to meet emerging market requirements:

- ► The modular design makes it adaptable to specific customer's requirements
- ► Regional production ensures shortest delivery times
- Robust design to withstand harsh environments

Product features













- LED dust cover
- 5 digit LED panel

Multi-language LCD panel

Compact design

- ► Significantly reduced housing size.
- ► Side by side mounting capability.
- ► DIN rail mounting (up to 7.5 kW).

Smart cooling concept

- ► Fanless cooling up to 0.75 kW.
- ► Above 0.75 kW the fan can be changed without tools.
- ► Temperature dependent fan control.
- Separate cooling channel, free of capacitors, allows for flexible cooling arrangements.
- Through wall mounting.

Easy to use

- ► Quick start parameter set.
- Removable panel, supports remote operation and parameter copy.
- ► LED dust cover, 5 digit LED panel, multi-language LCD panel.
- Quick connectors for the I/O terminals, support convenient installation and maintenance.
- ► Communication and I/O extension cards.
- ► Integrated brake chopper.

Powerful

- ► Torque control without external encoder, in SVC control mode.
- ► Power loss ride through.
- ► Low frequency oscillation suppression.
- Speed tracing, for smooth catching and restarting of a running fan.

Versatile

- ► Counter function.
- Energy savings calculator.
- \blacktriangleright Pulse input (50 kHz) and pulse output (32 kHz).
- ► Over excitation braking, to reduce braking times up to 50 %.
- ► 24 V auxiliary power output for external devices.
- ► Build in Modbus RTU, option cards for PROFIBUS DP and CANopen.
- Pc software and firmware updates (simple connection via Mini-USB port).





- Reliable quality
- ► No capacitors in the cooling channel
- ► Coated circuit boards
- Multiple protection functions
- ▶ CE certification

Metal processing machinery

Lathe, grinder, drill, planer, boring, cold forging

Compact design

- ►DIN rail mounting and side by side mounting capability saves cabinet space.
- High start torque
- ►Improved process control for demanding applications.
- Quick and dynamic response Accurate speed control for highly dynamic applications.
- Integrated brake chopper
- ► No need to purchase an external brake chopper.

Food and packaging

Conveyor, blow molding, blender, cutter, labeling machines

Quick connectors and DIN rail mounting

► Quick and easy installation and maintenance.

Counter function

▶Improved process control without additional equipment.

Removable control panel

- Parameter copy function for efficient commissioning of multiple drives.
- Remote panel support for convenient and safe monitoring and operation.
- Multi-speed control
- ► Multi-stage speed control without an additional PLC.

Printing industry

Screen printing, laminating, corrugated card board, mixer

Support for multiple communication protocols

►Integrated Modbus RTU, option cards for PROFIBUS DP, CANopen and Multi Ethernet.

Torque control

- ► Torque control without external encoder in SVC control mode.
- ► Torque limitation in speed control mode.

High speed accuracy

► For smooth paper processing and exact printing results.







Air compressor

Chemical industry, food and beverage industry

High starting torque

▶ Improved process control for demanding applications.

Integrated Modbus RTU

Quick and easy integration into the communication network.

Energy savings calculator

► Keeps track of the achieved energy savings.

Sleep/wake-up function

► Allows additional energy savings.







Industrial mixer

Chemical, pharmaceutical, food and beverage

High starting torque

▶ Improved process control for demanding applications.

Multi-speed control

► Multi-stage speed control without an additional PLC.

Adjustable carrier frequency

▶ Effectively reduces the motor noise.

Direction lock control

Protects the equipment by preventing reverse rotation of the motor.

Extruder

Plastic pipes, cables, thin foil extrusion

High control accuracy and dynamic response

- ▶ Smooth switching between speed mode and torque mode.
- ► Advanced PID control functions.

Torque limitation and slip compensation

► Keeping the output torque stable during all process steps.

Static/dynamic auto tuning

Retrieving the motor parameters without disconnecting the equipment.

Technic	al data												
Input		Power supply voltage				1P 200 VAC: 200240 V (-10 %/+10 %)							
						3P 400 VAC: 380480 V (-15 %/+10 %)							
		Power supply frequency				50/60 Hz (±5 %)							
Output		Rated motor power			1P 200 VAC 0.42.2 kW; 3P 400 VAC 0.418.5 kW								
		Output frequency			0400 Hz								
I/O terminals		2 analog input channels			0(2)10 V/0(4)20 mA (switchable)								
		1 analog output channel			0(2)10 V/0(4)20 mA (switchable)								
		5 multi-function digital inputs				Programmable digital input terminal, X5 can be used for pulse train input, max. 50 kHz							
		1 relay output			AC 250 V/3 A; DC 30 V/3 A								
		1 open collector output				DC 30 V/50 mA, can be used for pulse train output, max. 32 kHz							
		1 DC 24 V power input			DC 24 V/200 mA								
		Control modes			V/f, SVC								
		Overload capability			1.5 x I _N for 60 sec								
		Speed regulation range				1:50							
		Start-up torque				0.5 Hz, 200 %							
		Multi-speed control				Via simple PLC or control terminals							
		Brake chopper				Integrated							
		Brake resistor				External							
						Analog setting: Max. frequency x 0.1 %							
Functi	ons	Frequency setting accuracy				Digital setting: 0.01 Hz							
		Acceleration/deceleration curve				Linear, S-curve							
		Carrier frequency (PWM)				115 kHz, minimum unit 1 kHz							
		Functions				PID control, automatic current limitation, stall prevention, multi-speed control, heavy load stabilization, manual/automatic torque boost, slip compensation, first and second frequency setting source, DC-braking, 2-wire/3-wire running control, light load oscillation damping, start with speed capture, direction lock control, power loss ride through, counter function, energy savings calculator, PID sleep/wake, start/stop delay, overexcitation braking							
		Communication protocols				Modbus RTU, PROFIBUS DP (option), CANopen (option)							
Ambient conditions		Ambient temperature				-10 °C to +50 °C (above 40 °C derating of 1 % per 1 °C)							
		Max. installation height				4000 m (above 4000 m derating of 1 % per 100 m)							
		Relative humidity				< 90 %, non condensating							
		Protection category				IP20							
Mechar	nical data	•											
	Type VFC 5610	Rated motor power [kW]	Rated continuous current [A]	W [mm]	H [mm]	h] [mm]	D [mm]	d [mm]					
1P - 200 -	0K40-1P2-MNA-xx	0.4	2.3	- 95	166	145	167	159					
	0K75-1P2-MNA-xx	0.75	3.9	00	100	1-10	107	100	- W → D →				
	1KEO 1D2 MNIA WY	15	7.0	95	206	185	170	162	d►				

200	OK75-1P2-MNA-xx	0.75	3.9					
200	1K50-1P2-MNA-xx	1.5	7.0	95	206	185	170	162
VAC	2K20-1P2-MNA-xx	2.2	9.7	120	231	210	175	167
3P 400 VAC	0K40-3P4-MNA-xx	0.4	1.2	05	166	145	167	159
	0K75-3P4-MNA-xx	0.75	2.1	90				
	1K50-3P4-MNA-xx	1.5	3.7	05	206	185	170	162
	2K20-3P4-MNA-xx	2.2	5.1	90				
	4K00-3P4-MNA-xx	4.0	8.8	120	231	210	175	167
	5K50-3P4-MNA-xx	5.5	12.7	120	243	-	232	225
	7K50-3P4-MNA-xx	7.5	16.8	130				
	11K0-3P4-MNA-xx	11	24.3	150	283	-	232	225
	15K0-3P4-MNA-xx	15	32.4	130				
	18K5-3P4-MNA-xx	18.5	39.2	165	315	-	242	235





xx: 7P = 5 digit LED panel NN = LED dust cover

Block diagram



Power supply

Signal supply

 $\frac{1}{1}$ Shielded cables required



Bosch Rexroth (Xi'an) Electric Drives and Controls Co., Ltd.

No. 3999 Shang Ji Road, Cao Tan Ecology Industry Park, Economic and Technological Development Zone, 710021, Xi'an, Shaanxi, P.R.C. Phone: +86(29)86555 100 Fax: +86(29)86555 106 www.boschrexroth.com info.fc@boschrexroth.com.cn

The data specified above only serve to describe the product.

R912005302 06/2014A © Bosch Rexroth China 2014 As our products are constantly being further developed, no statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.